

STAINLESS STEEL *RPM.Bar* Roda Precision Machining Bar

GRADE	ROUND	AVAILABLE SIZES*
303	•	1/8" – 2-1/2"
304/L	•	1/8" – 2-1/2"
316/L	•	1/8" – 2-1/2"
416	•	1/8" – 2-1/2"

Roda Plus Calcium Treated Bar Stock

- Higher cutting speeds and feeds
- Increased tool life
- Improved cycle time

STAINLESS & COLD HEADING WIRE

GRADE	ROUND	AVAILABLE SIZES*
302HQ	•	.073" – .250"
410	•	.073" – .250"
304/L	•	.080" – .375"
316/L	•	.080" – .375"

Roda Precision Machining Stainless Steel Bar

- Martensitic/ Austenitic
- Heat to heat consistency
- Eddy current tested
- Chamfered ends

Ultrasonic testing available with mill orders

STAINLESS STEEL BAR

GRADE	ROUND	AVAILABLE SIZES*	HEXAGON	AVAILABLE SIZES*	SQUARE	AVAILABLE SIZES*
303	•	1/8" – 3-15/16"	•	3/16" – 2-5/8"	•	3/16" – 2-1/4"
304/L	•	1/8" – 3-15/16"	•	3/16" – 2-5/8"	•	3/16" – 2-1/4"
316/L	•	1/8" – 3-15/16"	•	3/16" – 2-5/8"	•	3/16" – 2-1/4"
416	•	1/8" – 3-15/16"	•	3/16" – 2-5/8"		
430F&FR	•	1/8" – 3-15/16"	•	3/16" – 2-5/8"		
17-4	•	1/8" – 3-15/16"				
440C	•	1/8" – 3-15/16"				

AVAILABLE DELIVERED CONDITIONS

- **Round Bar** – Cold Drawn, Smooth Turned and Centerless Ground
- **Hex Bar** – Cold Drawn
- **Square Bar** – Cold Drawn
- **Wire** – Cold Drawn

*Inquire for larger sizes

ALLOY STEELS ANNEALED / QUENCHED & TEMPERED

Containing nickel, chrome, molybdenum and some cases vanadium with each element adding specific performance characteristics.

GRADE	ROUND	AVAILABLE SIZES*	HEXAGON	AVAILABLE SIZES*
4140 Q&T (B7)	•	3/8" – 3"		
L7	•	3/8" – 2-1/2"		
4140/41L40 (Ann.)	•	3/16" – 3-15/16"	•	3/8" – 2-3/8"
B16 (ASTM A 193)	•	3/8" – 2-1/2"		
8620	•	1/8" – 3-15/16"		
52100	•	1/8" – 3-15/16"		

FREE CUTTING & CARBON STEELS

The improvement in machining performance and chip formation is achieved by the addition of sulfur, lead and other alloying elements.

GRADE	ROUND	AVAILABLE SIZES*	HEXAGON	AVAILABLE SIZES*	SQUARE	AVAILABLE SIZES*
12L14/1215	•	1/8" – 3-15/16"	•	3/16" – 2-3/8"	•	3/16" – 1-1/4"
11L44/1144	•	1/8" – 3-15/16"	•	1/2" – 2-3/8"	•	3/8" – 7/8"
11L37/1137	•	1/8" – 3-15/16"	•	3/16" – 2-3/8"	•	5/16" – 1-3/16"
1045 Q&T	•	1/8" – 3-15/16"	•	1/2" – 2"		

AVAILABLE DELIVERED CONDITIONS

- **Round Bar** – Cold Drawn, Smooth Turned, Quenched & Tempered and Centerless Ground
- **Hex Bar** – Cold Drawn
- **Square Bar** – Cold Drawn

*Inquire for larger sizes

HEADQUARTERS

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